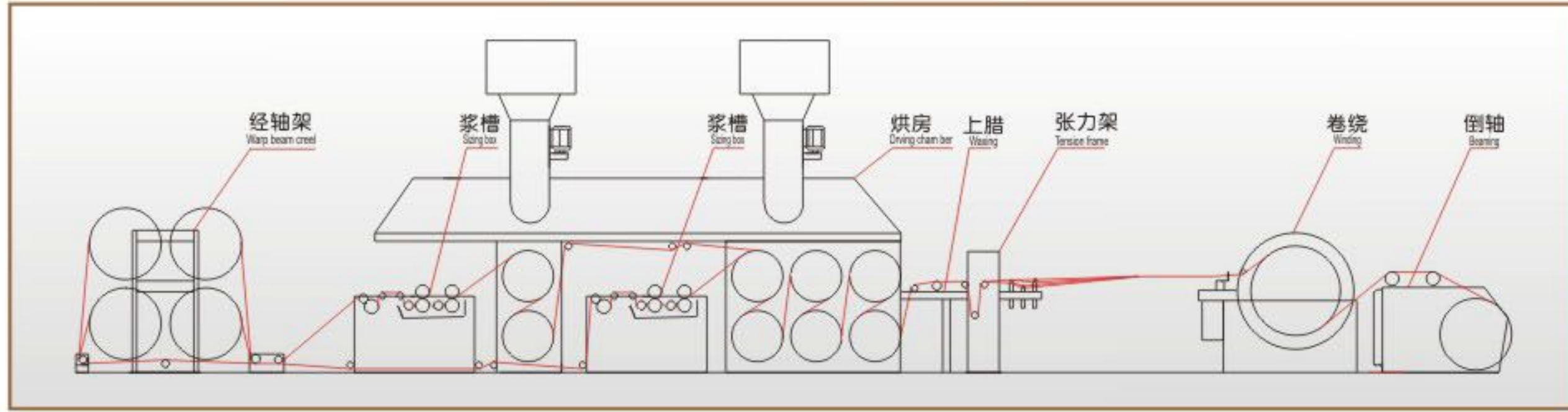
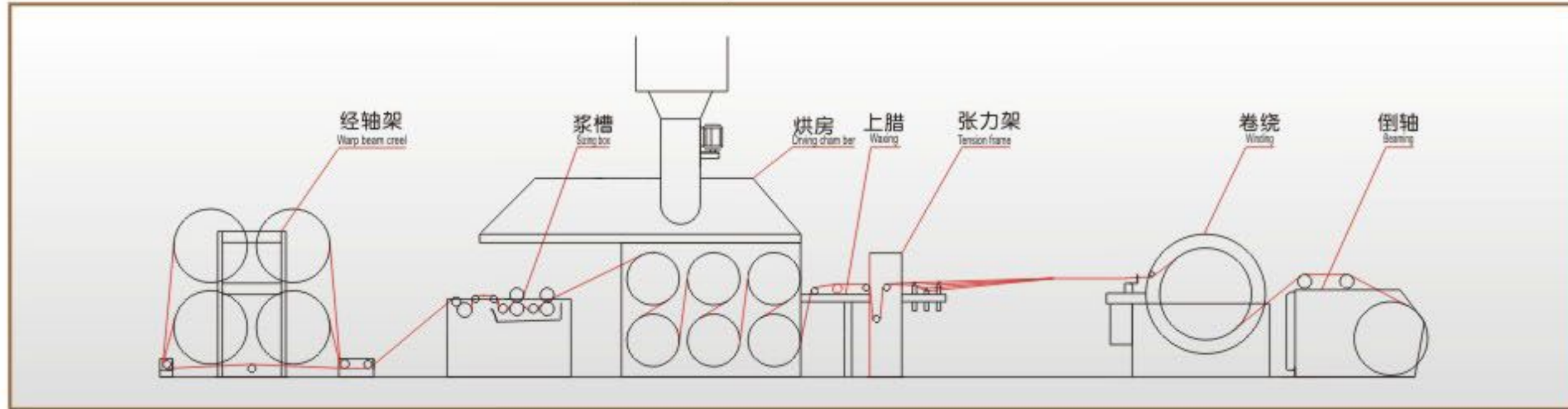


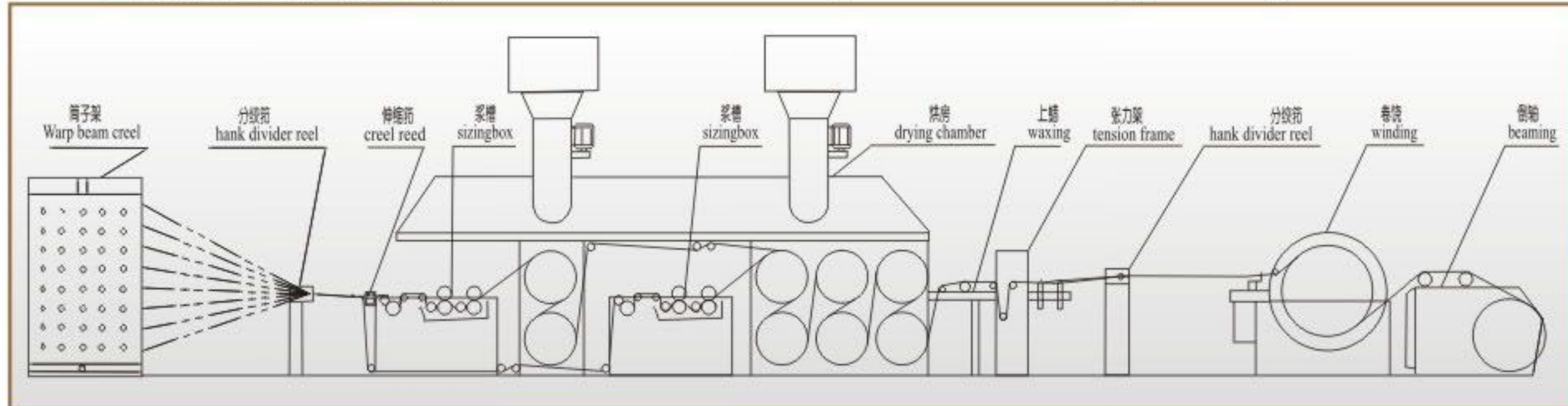
经浆联合机工艺流程示意图 Serial Flow Line Diagram Of Combined Warping And Sizing Machine



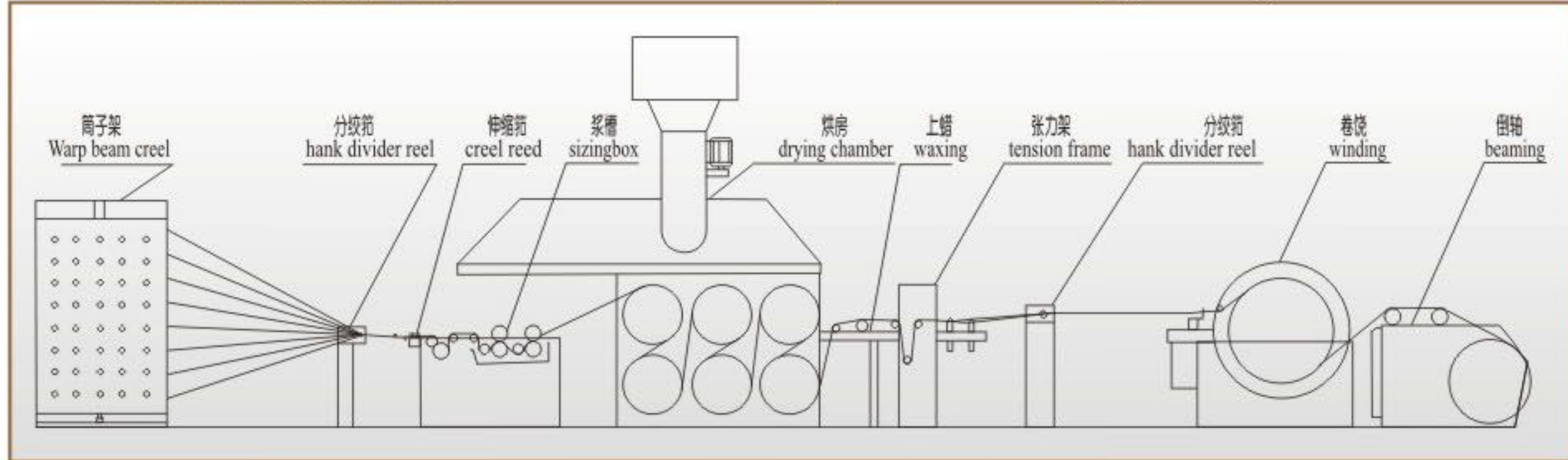
经浆联合机工艺流程示意图 Serial Flow Line Diagram Of Combined Warping And Sizing Machine



ZLGA802型经浆联合机工艺流程示意图 Type ZLGA802 Serial Flow Line Diagram Of Combined Warping And Sizing Machine



ZLGA801型经浆联合机工艺流程示意图 Type ZLGA801 Serial Flow Line Diagram Of Combined Warping And Sizing Machine



恒天重工股份有限公司
HI-TECH HEAVY INDUSTRY CO.,LTD.

ZLGA801/802经浆联合机

ZLGA801/802 Combined Warping and Sizing Machine

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Z LGA801/802经浆联合机

ZLGA801/802 Combined Warping and Sizing Machine

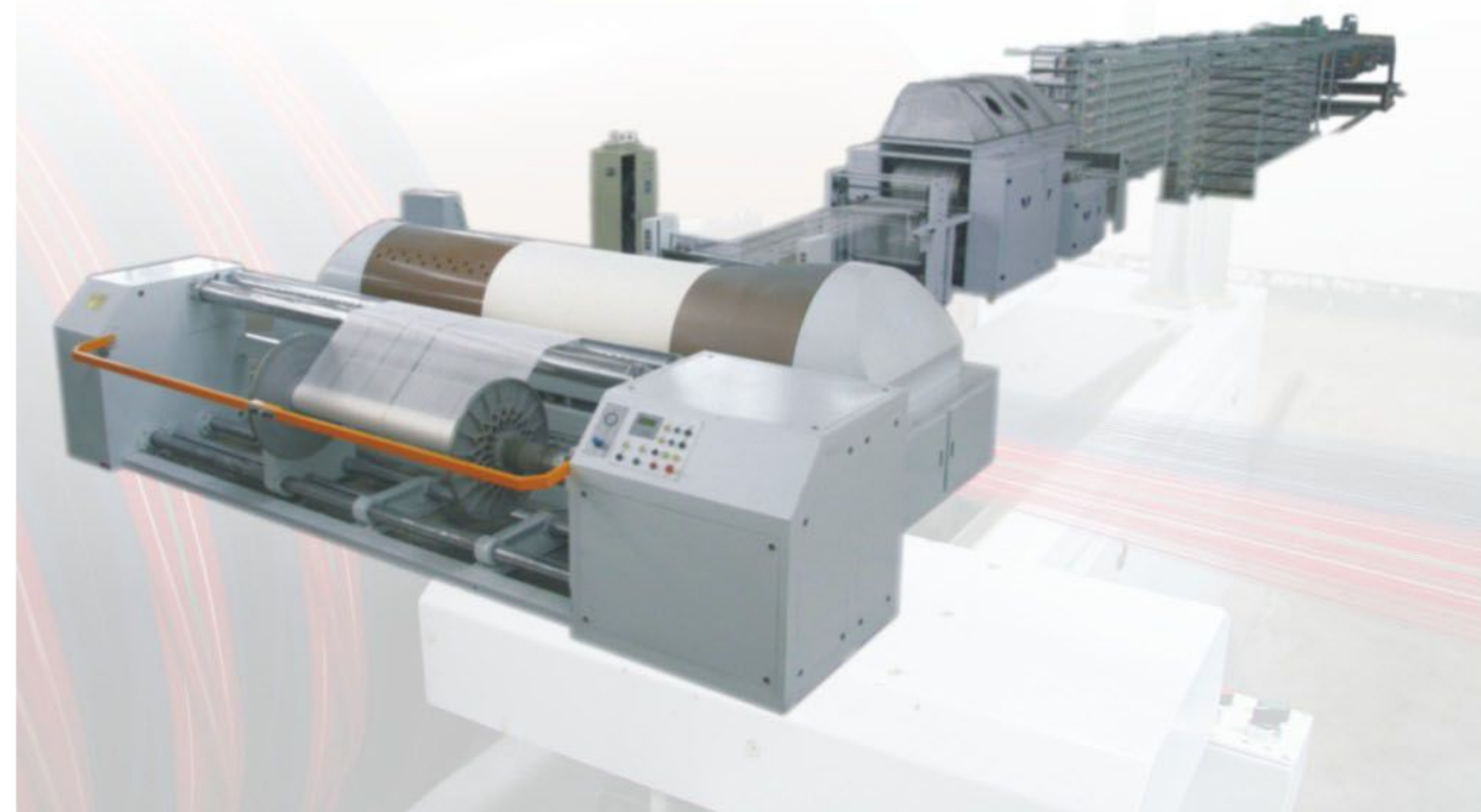
◆ 适用范围 Scope of Application

● 本机可适应色织、毛麻、丝绸等行业各种纤维原料的细支高密产品的生产需要，以及高支高密产品的特殊要求。该机全电脑控制，设计合理、结构紧凑、工艺先进、操作方便，是目前国内织物试样的最佳选择，能与国内外各种剑杆、喷气、片梭等织机相配套。

● 采用先进的四只钳式制动器，保证制动距离控制在3m以内。整经与倒轴制动力可自动转换。

● This machine is suitable for the production of fine count and high-density fabrics in the industries of colored weaving, wool and jute and silk, and the special requirements of fine count and high-density products. This machine is controlled by computer with reasonable design, compact structure, advanced technology and convenient operation, and is the best choice for fabric samples in China. It can be matched with all kinds of rapier loom, air-jet loom, projectile loom at home and abroad.

● Four advanced clamp brakes are adopted to guarantee the braking distance is less than three meters. The brake force of warping and rebeaming can be automatically switched.



◆ 主要规格及技术参数 Main specifications and technical parameters

适用范围	Application:	97 ~ 7tex (6 ~ 80s) 纯棉纱、涤棉纱、亚麻 pure cotton yarn, TC, flax
整经有效幅宽(mm)	Effective width or warping (mm)	2000、2300、2800、3200
滚体锥度	Roller taper	9°
织轴盘片直径(mm)	Diameter of Weaving beam disc (mm)	800
整浆速度(m/min)	Warping and sizing speed (m / min)	2 ~ 80
倒轴速度(m/min)	Rebeaming speed (m / min)	0 ~ 100
制动距离(m)	Braking distance (m)	≤ 3
整经、倒轴线速度波动	Line speed fluctuations of warping and rebeaming	< ± 2%
倒轴张力(N)	Rebeaming tension (N)	≤ 6000
位移精度	Displacement accuracy	0.001
导条随动精度(mm)	Followup accuracy of guide rail (mm)	≤ ± 0.01
导条走丝速度(mm/r)	Lead speed of guide rail (mm / r)	0.001 to 9.999 无级可调 without adjustable
压浆力(kN)	Squeezing force (KN)	0 ~ 8
浆槽容积(L)	Volume of size box (L)	主浆槽 Main box 90 辅浆槽 Auxiliary box 60
最大蒸发能力(kgH ₂ O/h)	Max. Evaporation capacity (kgH ₂ O / h)	260(0.3Mpa ≤ steam pressure ≤ 0.35Mpa)
装机功率(kW)	Installed power (KW)	32

● 大滚筒由高精度伺服电机控制可作横向移动。在整个整经过程中所有条带从开始至整经结束其纱线位置处于原始直线状态，解决了条带在整经过程中产生的纱线歪斜，使片线张力保持恒定。

● The large drum is driven by high-precision servomotor and can move transversely. In the whole warping process, all the sections are always in the state of straight line to avoid the yarn deflection, so the yarn tension can be kept constant.

● 整经台定幅箱可随意前后移动，使整经台和织物层表面保持恒距，减少了整经条带宽度的扩散，提高了纱线张力的稳定性，使大滚筒上的纱线平整，单纱张力均匀。

● The section space reed can be moved at will to keep the constant distance with the forming of yarn, so as to reduce the width expanding of warping section, improve the stability of yarn tension and make the uniform yarn with even single yarn tension.

